



Horizontal Blind Measuring & Ordering Instructions

Selecting the Type of Mounting:

Determine whether the blind is going to be installed inside the window frame or outside the window frame.

Inside Mount (IB):

Inside mount installations are often preferred because the blinds take us less space in the room.

Measuring the Width and the Length for Inside Mount:

For the width, measure across the top, middle, and bottom of the window opening. Using the narrowest dimension, measure to the nearest 1/8". By using the narrowest measurement the blind will operate correctly.

For the length, measure the up and down dimension on the left, center, and right side. Use the longest length measurement, measuring to the nearest 1/8".

The factory will make any appropriate deductions (1/2'') Standard deduction on width for inside mount). Do not make any width deductions.

Outside Mount (OB):

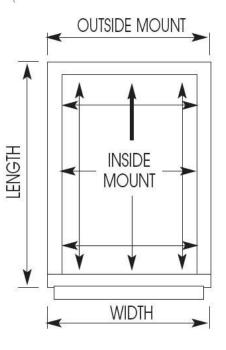
Outside mount installations are mounted on the wall or on the window molding. It is best to overlap the window opening $\frac{11}{2} \text{ least } \%''$ on each side when measuring for horizontal blinds.

Measuring the Width and the Length for Outside Mount:

Measure the area that the blind is to cover. For horizontal blinds it is recommended to overlap the window opening by <u>at least</u> $\frac{3}{4}$ " on each side for a total of 1 $\frac{1}{2}$ ". To allow for enough space for the mounting brackets and to cover the bottom of the window, the suggested overlap for a horizontal blind is <u>at least</u> 3" (1 $\frac{1}{2}$ " above the window opening and 1 $\frac{1}{2}$ " below the opening). If the window opening has a sill, measure from where the top of the blind will be located to the top of the window sill.

Note: When outside mount blinds are specified, no factory deductions are taken.





Confirming Measurements:

The most common error in ordering blinds is reversing the width and the length measurements. Always confirm that the width is the measurement that goes across from left to right and that the length is the measurement that goes from top to bottom.

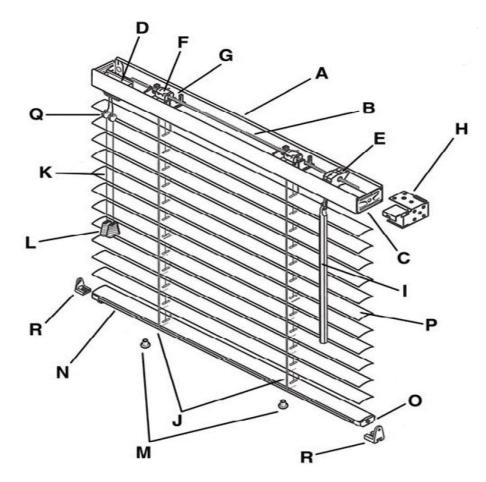
In compliance with the latest manufacturing safety guidelines Mariak Window Fashions includes with each fully-assembled product warning tags, warning labels, safety devices and cord cleats. Installers of the finished product must adhere to the safety guidelines as established by the installation instructions and by using all devices provided by the manufacturer. It is the responsibility of the installer, as well as the end consumer, to see that all safety devices are properly installed according to the manufacturers installation instructions included with each device and remain so throughout the life of the product. Mariak Window Fashions is not liable for injuries or fatal occurrences related to improper installation or maintenance of required safety devices.

The follow surcharges will apply for purchases of individual slat, broken-boxes, pieces or cut-down products that are not purchased as a fully assembled blind or shade:

- \$5.00 NET PVC Vertical Vanes Broken-Box Charge
- \$6.00 NET Horizontal Slat Material Broken-Box Charge
- \$10.00 NET Components, Valance or Fascia Broken-Box Charge All Products
- \$20.00 NET Cut-Charge for All Products (i.e. fabric, slat, valance, fascia, etc.)



2" Aluminum Blind System



- A) Headrail Steel 1-1/2" H x 2" D
- B) Pinion Rod (Tilt Rod) Hexagonal
- C) End Stiffeners
- D) Cord Lock
- E) Wand Tilter
- F) Tape Drum (Ladder Drum)
- G) Tape Drum Support (Cradle)
- H) Box Installation Bracket
- I) Wand Clear Hexagonal
- J) Cord Ladder
- K) Lift Cord 1.8mm
- L) Cord Tassels
- M) Bottomrail Plugs
- N) Bottomrail Enclosed
- O) Bottomrail End Caps
- P) Slats
- Q) Cord Safety Rings
- R) Hold Down Brackets Optional

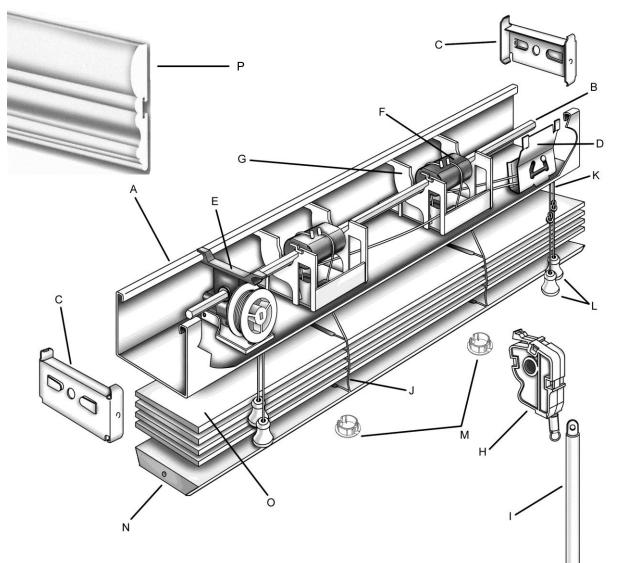
2" Aluminum Blind 6-Gauge Aluminum Slats

System Features:

- Heavy Duty Metal and Plastic Components
- Wand Tilter has a clutch mechanism preventing over-rotation and repairs



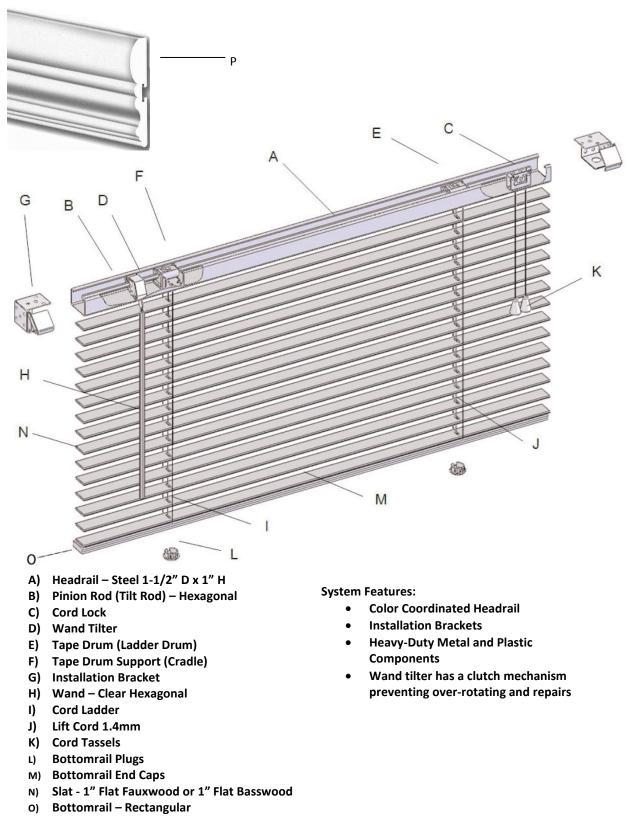
2" & 2-1/2" Horizontal Blind



- A) Low Profile Headrail Steel 1-1/2" H x 2" D
- B) Pinion Rod (Tilt Rod) Hexagonal
- C) End Stiffeners
- D) Cord Lock
- E) Cord Tilter
- F) Tape Drum (Ladder Drum)
- G) Tape Drum Support (Cradle)
- H) Wand Tilter
- I) Wand
- J) Cord Ladder
- K) Lift Cord 1.8mm
- L) Cord Tassels
- M) Bottomrail Plugs
- N) Bottomrail Trapezoid
- O) Slats 2" or 2-1/2" Flat Fauxwood & Basswood or 2" PVC Solid Curved Smooth
- P) Royal Valance Standard (glued returns are included unless otherwise specified)



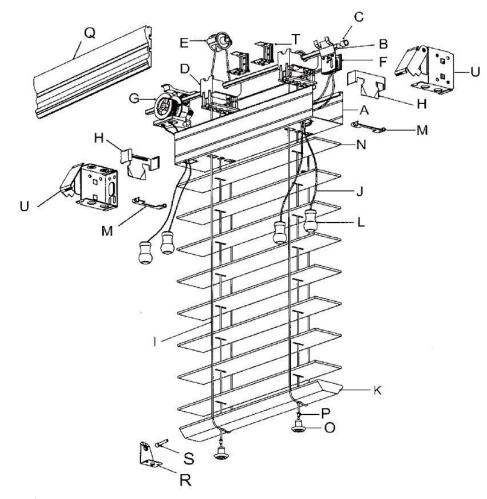
1" Fauxwood Horizontal Blind



P) Royal Valance – Standard (glued returns are included unless otherwise specified)



2" Economy Read-Made Fauxwood Horizontal Blinds



- A) High Profile Headrail Steel
- B) Pinion Rod (Tilt Rod) Square
- C) Pinion Rod Cap
- D) Tape Drum Support (Cradle)
- E) Tape Drum (Ladder Drum)
- F) Cord Lock
- G) Cord Tilter
- H) End Stiffener
- I) Cord Ladder
- J) Lift Cord 1.8mm
- K) Bottomrail Trapezoid
- L) Cord Tassels
- M) Top Slat Clip
- N) Slats 2" Flat Fauxwood
- O) Bottomrail Plugs
- P) Cord Grommets
- Q) 3-1/2" Royal Valance
- R) Hold Down Brackets Optional
- S) Hold Down Pins
- T) Center Support Brackets
- U) Box Style Installation Brackets

System Features:

- Hidden 1-piece plastic valance clip
- 1-1/4" Clip on inside mount returns included
- 3-1/2" Clip on outside mount returns available upon request



Product Specifications

Stacking Height

Product Specifications & Ladder Spacing

- Minimum Width = 8"
- Blinds less than 11" in width must have a center tilt mechanism with NO Lift control
- Blinds less than 15" and greater than 11 1/1" must have split controls (Standard Left/Right or Reverse Right/Left)
- Blinds greater than 15" may have same side control or split controls
- 1" Fauxwood Blinds are **NOT** available with Cord Tilt option
- 1" Fauxwood Blinds are **NOT** available with Routless or Cloth Tape options
- 2 ½" Basswood & 2 ½" Fauxwood Blinds are NOT available with Wand Tilt option
- Maximum Distance between cord ladders on Fauxwood blinds = 11" spacing
- Maximum Distance between cord ladders on Basswood, Aluminum, & PVC blinds = 20" spacing

Control Location Options:

CONTIONE	ocation options.		Stacking neight	
•	Standard:	Tilter – Left / Lift Cords – Right	Blind Drop	Total Stack Thickness
•	Reverse:	Tilter – Right / Lift Cords – Left	24"	5″
•	Same Left:	Tilter – Left / Lift Cords – Left	36″	6"
•	Same Right:	Tilter – Right / Lift Cords – Right	48"	7"
•	Blinds less than 1	1" in width must have a center tilt mechanism	60"	9"
•	Blinds less than 1	5" and greater than 11 1/8" must have split controls	72″	9 ½"
			84"	10 ½"
Wand Se	lection Chart:		96"	12 ½"
Blind Dro	p <u>Wand</u>	<u>Length</u>	108″	13 1⁄2"
36" or les	s 24	4″	120"	15″

Cutouts Specifications:

A \$15.00 net surcharge will apply to each side cutout. A drawing with the necessary cutout dimensions is required. The maximum cut in width is as follows:

- Fauxwood = 4 ½"
- Basswood = 5 1/2"
- $PVC = 5 \frac{1}{2}$

36 36 1/8" - 48"

48 1/8" - 60"

60 1/8" or greater

Aluminum = 5 1/2"

Decorative Valances for 2" & 2 1/2" Horizontal Blinds

30"

36"

48'

- 3 ¼" decorative valances are standard with Fauxwood & Basswood blinds.
- Maximum width on a single valance is 9'; valance will not be spliced. A "flush-cut" on one end can be requested so that two valances can be butted together; note there will be a visible seam.
- Valance returns are included for all Inside Mount and Outside Mount Fauxwood & Basswood blinds and are mitered and glued for custom made horizontal blinds.
- 2-part hidden metal valance clip included with all custom made horizontals.
- The 3 ¼" Royal Valance is used as a *standard* for Fauxwood & Basswood blinds.
 - The 5 ½" Barrington Valance is an available upgrade option for all 2" & 2-1/2" horizontal and 3-1/2" PVC vertical blinds.
 - Please note: The 5 ½" Barrington Valance is available in matching Basswood and Fauxwood colors. 0
 - Refer to the retail price table below for the applicable surcharges and then apply the appropriate discount. 0
 - All Fauxwood blinds specifying Barrington Valances will be made from 100% Fauxwood materials. 0
 - All Painted Basswood blinds (white colors) specifying Barrington Valances will be made from 100% Fauxwood materials 0 designed to match the white basswood slat colors.
 - All Stained Basswood blinds specifying Barrington Valances will be made from natural wood. 0
 - Royal Valances are included at no additional charge with the purchase of Basswood & Fauxwood Blinds.
- Barrington Valances are \$ 4.00 per 2" or 2-1/2" Basswood & Fauxwood Horizontal Blind.



3-1/2" Royal Valance for Basswood & Fauxwood Blinds



Up

5 1/2" Barrington Valance for Basswood & Fauxwood Blinds

Up

Valance Only Pricing: Use only when ordering Valances separate from blinds.

	36″	48"	60"	72″	84"	96"	108″
3 ¼" Royal Fauxwood Valance	\$55	\$70	\$85	\$100	\$115	\$130	\$140
3 ¼" Royal Basswood Valance	\$75	\$100	\$125	\$150	\$165	\$185	-
5 ½" Barrington Fauxwood Valance	\$85	\$110	\$130	\$155	\$175	\$200	\$220
5 ½" Barrington Basswood Valance	\$155	\$200	\$240	\$280	\$320	\$360	-



Motorized Horizontal Blinds

Somfy IR Tilt Only Motorized Operation:

- Blinds Tilt Open or Closed At the Touch of a Button
- Blinds are Raised or Lowered by Pulling on Lift Cords

Motorized Options & Surcharges:

Heavy Duty Tilt Motor.....\$110.00 Net

(AA Alkaline Batteries Included)

8- Channel Infra-Red Transmitter.....\$25.00 Net

Features:

- Tilts blinds individually, as sub-groups, or as an entire group using an 8-Channel IR transmitter
- Rubberized headrail adapter for smooth and quiet motor operation
- Maximum Sizes:
 - Basswood = 114" x 114"
 - Fauxwood = 93" x 96"
 - Aluminum = 120" x 144"

Somfy RTS Tilt Motorized Option & Surcharges: (Not Shown in Diagram Above)

- Somfy RTS Motorized Blinds (Tilt Only) = \$155.00 (Single Alkaline Battery Pack Included) Net Charge.
 - 5-Channel RTS Modulis Remote Control Transmitter = \$145.00 Net Charge.
- Somfy RTS Motorized Blinds (Tilt Only) = \$175.00 (Single Lithium Battery Pack Included) Net Charge.
 - 5-Channel RTS Modulis Remote Control Transmitter = \$160.00 Net Charge.

Features:

- Exclusive scroll wheel design for precise tilt control of horizontal blinds
- Tilts blinds individually, as sub-groups, or as an entire group using a 5-Channel RTS transmitter
- Rubberized headrail adapter for smooth and quiet motor operation
- Range: 65 Ft. (without the need to point or aim the transmitter)
- Built-in encoder for precise slat positioning of adjacent blinds
- Maximum Sizes:
 - Basswood = 114" x 114"
 - Fauxwood = 93" x 96"
 - Aluminum = 120" x 144"

Somfy CTS 50 Lift & Tilt AC Motorized Blinds:

- Patented cord take-up system (CTS) developed specifically for use with Somfy's line of standard, RTS, and ILT motors
- Provides both lift and tilt operations and is designed for larger window coverings applications requiring additional load lifting capabilities and greater drop lengths.

Specifications:

- Headrail Dimension: 2 ¾" x 2 ¾"
- Headrail Color: Clear Anodized Aluminum Only

Somfy CTS 50 Lift & Tilt Motorized Surcharges:

Please add the applicable headrail surcharge and the motor surcharge to the net price of the blind selected.

Net Surcharges for 2" & 2 ½" Basswood, 2" Aluminum, and 2" Curved PVC Blinds:

Pricing is based on ordered blind width:

48"	48" 60"		84"	96"	Greater than 96"		
\$310.00 Net	\$335.00 Net	\$380.00 Net	\$430.00 Net	\$480.00 Net	Request Quote		

Net Surcharges for 2" & 2 ½" Fauxwood Blinds:

Pricing is based on ordered blind width:

48"	60"	72″	84"	96"	Greater than 96"
\$325.00 Net	\$375.00 Net	\$440.00 Net	\$490.00 Net	\$540.00 Net	Request Quote

Net Surcharge for Somfy ST50 Series Motors: (*Quiet Motor Operation***)**

- Somfy Standard 4-Wire Motor.....\$205.00 Net Charge
- Somfy RTS 3-Wire Plug-In Motor.....\$245.00 Net Charge
- Somfy ILT Intelligent Motor......\$300.00 Net Charge



Horizontal Blind Color Listing

Aluminum						
Colors Available	2"					
004 - Eggshell Gloss	Yes					
005 - White Gloss	Yes					
017 - Gulf Blue	Yes					
031 - Fawn	Yes					
048 - Peach	Yes					
062 - Char Brown	Yes					
064 - Aluminum Textured	Yes					
112 - Alabaster	Yes					
121 - Brushed Aluminum	Yes					
173 - Spun Silk	Yes					
205 - White Satin	Yes					
233 - Black Satin	Yes					
386 - Snow Cap	Yes					
957 - Pinion	Yes					
974 - Pearl	Yes					
Curved PVC						
Colors Available	2"					
lvory	Yes					
Light Grey	Yes					
Off White	Yes					
Snow White	Yes					

Basswood									
Colors Available	2"	2 ½"							
100 - Snow White	Yes	Yes							
120 - Crisp White	Yes	Yes							
130 - White	Yes	Yes							
140 - Swiss Coffee	Yes	Yes							
150 - Colonial White	Yes	-							
160 - Antique White	Yes	Yes							
200 - Alabaster	Yes	-							
240 - Natural	Yes	Yes							
245 - Mink	Yes	-							
250 - Golden Oak	Yes	Yes							
255 - Red Oak	Yes	Yes							
260 - Light Pecan	Yes	-							
265 - Pecan	Yes	Yes							
270 - Summer Pecan	Yes	-							
275 - Cherry	Yes	Yes							
280 - Warm Cherry	Yes	-							
285 - Sugar Maple	Yes	Yes							
290 - Cottage	Yes	Yes							
295 - Mahogany	Yes	Yes							
300 - Hunter Green	Yes	-							
310 – Black	Yes	-							
315 - Espresso	Yes	-							

Fauxwood									
Colors Available	1"	2"	2 ½"	2" Econo					
100 - Bright White Smooth	Yes	Yes	Yes						
105 - Bright White Textured	-	Yes	-						
110 - Snow White Smooth	Yes	Yes	Yes	Yes					
115 - Snow White Textured	-	Yes	-						
120 - Pearl White Smooth	Yes	Yes	Yes	Yes					
125 - Pearl White Textured	-	Yes	-						
130 - Oyster White Smooth	Yes	Yes	Yes						
135 - Oyster White Textured	-	Yes	-						
155 - Natural Textured	-	Yes	Yes						
155 - Natural Embossed	-	-	-	Yes					
165 - Maple Textured	-	Yes	Yes						
175 - Cherry Textured	-	Yes	Yes						
175 - Cherry Embossed	-	-	-	Yes					
200 - Alabaster Smooth	-	-	-	Yes					
9250 - Bamboo RealGrain	Yes	Yes	Yes						
9251 - Natural RealGrain	Yes	Yes	Yes						
9252 - Maple RealGrain	Yes	Yes	Yes						
9253 - Pecan RealGrain	Yes	Yes	Yes						
9254 - Oak RealGrain	Yes	Yes	Yes	Yes					
9256 - Chestnut ReailGrain	Yes	Yes	Yes	Yes					
9257 - Mahogany RealGrain	Yes	Yes	Yes						
9258 - Dark Walnut RealGrain	Yes	Yes	Yes						
9259 - Cinnamon RealGrain	Yes	Yes	Yes						

Horizontal Blind Price Table Listing

Material Type	Price Table	Material Type	Price Table
2" Aluminum	А	2 ½" Fauxwood – Smooth	С
2" Curved PVC	А	2 ½" Fauxwood – Textured	С
1" Fauxwood – Smooth	D	2 ½" Fauxwood – RealGrain	C + 20%
1" Fauxwood – RealGrain	D + 20%	2" Basswood – Painted & Stained	В
2" Fauxwood – Smooth	В	2 1/2" Basswood – Painted & Stained	С
2" Fauxwood – Sandblast	В		
2" Fauxwood – Textured	В]	
2" Fauxwood - RealGrain	B + 20%		

Optional Surcharges:

- Cloth Tape Privacy Option = Add 15% (See sample deck for available colors)
- Vinyl Tape Privacy Option (Eggshell or White Satin) = Add 30%
- Routless Privacy Option = Add 10% (NOT available for 2-on-1 or 3-on-1 blinds)
- Tile Cut Blinds = \$15.00 (net charge per side)
- 2-on-1 Headrail Blinds = \$20.00 (net charge) Price the using overall width & length, and then add the surcharge.
- 3-on-1 Headrail Blinds = \$30.00 (net charge) Price the using overall width & length, and then add the surcharge.
 - Light gap between blind for 2-on-1 or 3-on-1 is 1/8"
 - Maximum size for a multi-blind headrail is 144" and must be a 3-on-1
 - Please specify when ordering multiple individual blinds to go in one window.
- 2-on-1 & 3-on-1 Headrails are available with standard (left/right) controls and available Cord-Tilt only.
- Slanted Top "A" Frame Blinds = \$125.00 (net charge)
- Undersized Blind (12" and less in width) = \$ 20.00 net charge
- Oversized Blind (greater than 120" in length) = \$ 10.00 net charge
- Hold-Down Brackets = No Charge (Recommended for blinds installed on doors.)

All prices are in U.S. Dollars and do not include freight, duties or taxes for shipments to Alaska, Hawaii or Canada. GST and VAT are not included. Other restrictions and surcharges may apply. See Freight Policy for complete details. Manufacturing specifications, options, surcharges and pricing are subject to change without notice.

Visit <u>www.mariak.com</u> for the most recent downloads.



2" Aluminum & 2" Contract Curved Horizontal Blinds

Width

Suggested Retail Price Table A

Aluminum Materials: 8-Gauge Aluminum Colors

PVC Patterns: Solid Curved

Length

		23	26	29	32	36	40	44	48	52	57	62	67	72	82	92	102	112	122	132	144
	42	177	191	210	216	266	289	306	321	347	387	412	440	473	529	578	622	691	731	778	826
	48	191	210	223	240	291	316	330	357	381	428	453	483	512	576	636	682	763	803	851	873
	54	204	215	237	259	304	327	346	371	394	446	480	511	541	615	559	720	802	847	895	922
	60	212	231	255	269	318	342	371	396	422	477	512	549	580	653	691	773	865	912	958	969
	66	226	245	266	289	325	353	380	409	440	494	529	565	597	678	713	797	889	934	1007	1017
0	72	233	251	276	301	342	368	400	430	455	517	552	587	628	706	750	832	928	981	1054	1064
	78	245	263	289	311	361	392	459	455	487	549	587	628	666	752	799	886	990	1045	1102	1111
	84	251	277	300	323	378	406	444	474	507	571	611	652	690	780	829	924	1031	1092	1150	1161
	90	260	286	314	335	393	422	459	499	532	595	637	684	727	818	868	967	1075	1140	1196	1208
	96	273	298	325	347	413	446	483	519	554	620	667	712	757	860	909	1010	1116	1188	1244	1256
	102	281	311	336	364	426	464	502	541	578	647	691	741	790	892	947	1053	1157	1235	1292	1304
	108	293	319	345	377	441	484	519	564	601	670	719	770	818	926	981	1097	1199	1283	1340	1350

Includes Single Slat P.V.C. or Aluminum Valance

Aluminum or PVC blinds, valance returns are not standard for inside mount.

HORIZONTAL BLIND SURCHARGE OPTIONS:									
Privacy Cloth Tape 15%									
Privacy Vinyl Tape (2" Aluminum)	30%								
Tile Cut-Out (charge per side)	\$ 15.00 Net								
2-on-1 Headrail Blind	\$ 20.00 Net								
3-on-1 Headrail Blind	\$ 30.00 Net								
Slanted Top Blind	\$ 125.00 Net								
Undersized Blind (12" and less in width)	\$ 20.00 Net								
Oversized Blind (greater than 108" in length)	\$ 10.00 Net								
Hold Down Brackets Upon Request	No Charge								

For 2-on-1 or 3-on-1 blinds, price as individual units and add together
2-on-1 or 3-on-1 available as cord tilt only with standard controls
Light gap between blinds for 2-on-1 or 3-on-1 is 1/8"
Maximum size for a multi-blind headrail is 144" and must be a 3-on-1
Please specify when ordering multiple individual blinds to go in one window

Blinds to the right of this line are not recommended to be made as a single unit. The weight of the blind makes it difficult to operate. Blinds to right of this line made as a single unit will void the manufacturer's warranty..

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Blinds less than 92" in width shipped via FedEx: \$4.00 / unit Net Freight Charge Blinds 92 1/8" to 125" in width shipped via FedEx: \$75.00 / unit Net Freight Charge Blinds 125 1/8" or greater in width shipped via Common Carrier: \$ 150.00 per shipment

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Economy Stock Line 2" Fauxwood Blinds

Product Features:

- High Profile Steel Headrail
- High Quality Components
- Heavy Duty Cord Tilt Mechanism for increased durability (wand not available)
- Trapezoid bottom rail for better tilt operation
- California Registered Flame Resistant Certified
- 500 hours of UV exposure equal to 5 years exposure with minimal gradual fading
- Product in Lead-Free
- In compliance with the latest manufacturing safety guidelines included with each blind are Warning Tags, Warning Labels and Cord Cleats.
- Installers of the finished product must adhere to the safety guidelines as established by the installation instructions and by using all devices provided by the manufacturer.
- 3 ¼" Royal Valance
 - Clip-on inside mount returns included
 - > Valance return size is 1 ¼" from outside measurement or ¾" from inside measurement
 - > Upon request, 3 ½" clip-on valance returns are available.
- 1-Year Limited Lifetime Warranty repair/replacement at no charge should product become defective in material or workmanship during the warranty period excluding defects that result from misuse, improper installation or failure to follow operation and care instructions. Please see full warranty for additional details.
- Color Options:
 - 110 Snow White Smooth 175 Cherry Embossed
 - 120 Pearl White Smooth 155 Natural Embossed
- 9256 Chestnut RealGrain (15% surcharge applies) 9254 – Oak RealGrain (15% surcharge applies)

200 – Alabaster Smooth Cut Down Surcharges & Guidelines:

- Maximum Cut-Down in Width: 4" (2" on each side) Minimum Cut-Down in Width: 1/8"
- Inside Mount Deduction: 1/2" (If requested as Inside Mount, the factory will take a ½" deduction to the width)
- When requesting a cut-down of less than 1/2" in width, the blind will be trimmed on **1 side only**.
- When requesting a cut-down of ½" or more, the blind will be trimmed on **both sides**. When cutting a blind down on both sides, the factory will make every attempt to cut evenly from of each side (± ¼").
- Cut down measurements must be ordered in 1/2" increments; cutting a blind down by less than 1/2" is not possible.
- Cut-Down in Width = \$2.00 per blind
- Shortening the Drop = \$3.00 per blind
- Valance Length: As a factory standard, Valances will be made 2 ¼" wider than the width of the blind.
- Common Valance available for a \$10.00 Net Surcharge.

Pricing: \$2.00 per Square Foot - (Volume Discounts May Apply – Contact Sales)

Economy 2" fauxwood blinds are priced by the square foot. Prices are based on the overall width and overall length dimensions of the stock blind size. If the blind requires a cut down in width, add \$2.00. If the blind requires the length to be shortened, add an additional \$3.00. **Example:** If a finished blind size of 45 $\frac{1}{2}$ " x 46" is required, you will order a 48.0" x 48.0".

lf	your	price	per	square	foot	is \$2.00
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(48.0" X 48.0) / 144	= 16.0 Sq. Ft.
16.0 Sq.Ft. * \$2.00 Sq.Ft.	= \$ 32.00 (\$36.80 for Realgrain)
Width Cut-Down	+\$ 2.00
Drop Shortening	<u>+\$ 3.00</u>
Total Cost	= \$ 37.00 (\$41.80 for Realgrain)

Stock Sizes Available: (Please note that all sizes are NET)

Stock Sizes		use more that a	II SIZES UIC IVEI	/			
STOCK SIZE	SQ. FT.	STOCK SIZE	SQ. FT.	STOCK SIZE	SQ. FT.	STOCK SIZE	SQ. FT.
10" x 72"	5.0	32" x 60"	13.3	45" X 72"	22.5	66" X 60"	27.5
18" x 36"	4.5	32" x 72"	16.0	45" X 84'	26.3	66" X 72"	33.0
18" x 48"	6.0	32" X 84"	18.7	45" X 96"	30.0	72" X 36"	18.0
18" x 60"	7.50	32" X 96"	21.3	48" X 36"	12.0	72″ x 48″	24.0
18" x 72"	9.0	36" X 36"	9.0	48" X 48"	16.0	72″ x 60″	30.0
24" x 36"	6.0	36" x 48"	12.0	48" X 60"	20.0	72″ x 72″	36.0
24" x 48"	8.0	36" X 60"	15.0	48" X 72"	24.0	84" x 36"	21.0
24" x 60"	10.0	36" x 72"	18.0	48" x 84"	28.0	84" x 48"	28.0
24" x 72"	12.0	36" X 84"	21.0	48" X 96"	32.0	84" X 60"	35.0
24" x 84"	14.0	36" X 96"	24.0	54" X 36"	13.5	84" X 72"	42.0
24" x 96"	16.0	42" X 36"	10.5	54" X 48"	18.0	96" X 36"	24.0
28" x 36"	7.0	42" x 48"	14.0	54" X 60"	22.5	96" X 48"	32.0
28" x 48"	9.3	42" x 60"	17.5	54" X 72"	27.0	96" X 60"	40.0
28" x 60"	11.7	42" x 72"	21.0	60" X 36"	15.0	96" X 72"	48.0
28″ x 72″	14.0	42" x 84"	24.5	60" X 48"	20.0		
28" x 84"	16.3	42" x 96"	28.0	60" X 60"	25.0	Note: For thos	e ordering stock
28" x 96"	18.7	45" x 36"	11.3	60" X 72"	30.0	sizes and cuttir	ng-down, all sizes
32" x 36"	8.0	45" x 48"	15.0	66" X 36"	16.5	are stocked wit	th 60" drops and
32" x 48"	10.7	45" x 60"	18.8	66" X 48"	22.0	ladders to 96".	



8-23-12kb



ECONO STOCK BLIND 2" FAUXWOOD READY-MADE WARRANTY

Mariak Industries, Inc. ("Mariak") warrants to the original purchasers of its products, upon the terms of this Limited Warranty, that if installed, used and maintained according to Mariak's written instructions, the products will be free from manufacturing defects for the reasonable lifetime of the project for which to product was originally purchased, effective from the date of purchase by the original purchaser, not to exceed one (1) year. No salesperson, dealer, retailer nor any representative of Mariak has the authority to modify this Limited Warranty in any way, either verbally or in writing. No other warranties are made except as set forth herein, and said Warranty is limited by the following terms and conditions:

This Warranty shall remain in effect only if Mariak's product has been installed by an authorized dealer, and maintained, cleaned, treated and used correctly. This Limited Warranty shall not apply if the product has been damaged due to alteration, accident, misuse, misapplication, improper installation, abuse, normal wear and tear, exposure to the elements, improper maintenance or handling, fire, flood, or other acts of God. The obligation of Mariak and its dealers is limited to the repair and replacement of the window coverings and/or components found to be defective and excludes shipping charges and labor cost for measuring and installation.

LIMITED WARRANTY LIMITATIONS

1. <u>Product Use</u>: This Limited Warranty applies only in respect to products that are used strictly for the purpose in which they were designed, manufactured, sold and intended.

2. <u>Replacement Parts or Repairs</u>: Mariak reserves the right to discontinue or change any of its products as currently manufactured, at any time. If Mariak determines to make a replacement under the terms of this Limited Warranty and exact replacements are not available, Mariak reserves the right to substitute a part or parts of equal quality at its sole option.

- 3. <u>Warranty Limitations</u>:
 - (a) THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE FACE HEREOF, EXPRESS OR IMPLIED, WRITTEN OR ORAL, INCLUDING WITHOUT LIMITATION IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHETHER OR NOT ARISING FROM ANY TRADE USAGE OR COURSE OF DEALING, WITH RESPECT TO THE PRODUCTS OF MANUFACTURER.
 - (b) IN NO EVENT SHALL MANUFACTURER BE LIABLE FOR LOSS OF PROFITS, INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF ANY PRODUCT COVERED BY THIS LIMITED WARRANTY, OR INCIDENTAL DAMAGES, INCLUDING WITHOUT LIMITATION LOSS OF USE, LOSS OF TIME OR INCONVENIENCE, OR EXPENSES SUCH AS TELEPHONE, TOWING, CRANE, LIFT CHARGES AND HAUL OUT CHARGES.
 - (c) IN NO EVENT SHALL MANUFACTURER'S LIABILITY HEREUNDER EXCEED THE COST OF THE PRODUCT.
 - (d) SOME STATES DO NOT ALLOW THE EXCLUSION OF LIMITATION OF INCIDENTAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY TO YOU. ALSO, SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU.

EXCLUSIONS FROM LIMITED WARRANTY COVERAGE

The following are excluded from coverage under this Limited Warranty:

- 1. Exposure to air pollutants and normal atmosphere conditions may cause vinyl surfaces to gradually suffer an accumulation of surface dirt and stains. These are normal occurrences and are not covered under Mariak's Limited Warranty.
- 2. Any defect, malfunction or failure to perform, which has occurred because of unreasonable use, improper application or failure to perform reasonable or necessary maintenance.
- 3. Any damage to the products or components of the products caused by settlement or structural defects of the building in which they are installed.
- 4. Any damage caused by wind, hail, lighting, rain, or other Acts of God, intentional acts, accidents, negligence, exposure to harmful chemicals or pollutants.
- 5. Any damage or defect caused by any person, licensed or not, who, after the product's manufacture, handled, transported or installed the Mariak product, regardless of that person's relationship to Mariak.
- 6. Any product which has been repaired or modified or attempted to have been repaired or modified by any person other than a duly authorized representative of Mariak.

In the event that any part or provision of this Limited Warranty shall conflict with any present or future law, statute, ordinance, regulation or ruling, the latter shall prevail; provided, however, that the part or provision of this Limited Warranty which is affected shall be curtailed and limited only to the extent necessary to bring it within the requirements of law, and all other parts and provisions of this limited warranty shall remain in full force and effect.

In compliance with the latest manufacturing safety guidelines Mariak includes with each fully-assembled product warning tags, warning labels, safety devices and cord cleats. Installers of the finished product must adhere to the safety guidelines as established by the installation instructions and by using all devices provided by the manufacturer. It is the responsibility of the installer, as well as the end consumer, to see that all safety devices are properly installed according to the manufacturers installation instructions included with each device and remain so throughout the life of the product.

For service under this Limited Warranty, please contact Mariak Industries, Inc., 575 W. Manville Street, Rancho Dominguez, California 90220, telephone (310) 661-4400. Please have available the proof of purchase and the purchase date and location, in addition to a detailed description of the problem. Mariak shall not be liable for shipping costs for product inspection, service or repair, and is not liable for damages or loss occurring during shipping.

Stationary Arches

(for Inside or Outside Mount)

Fauxwood & Basswood Arch Tops:

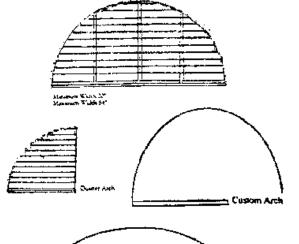
Our beautiful Fauxwood & Basswood Arch Top is the ideal treatment for any arch window. The slats are set at a 45 degree angle and are stationary. Mariak offers two types of arches, the "2" Horizontal Stationary Perfect Arch" and the "2" Horizontal Stationary Custom Arch." There will be no deduction made on outside mounts, and 1/4" deduction made on inside mounts. When facing an arch from inside a room, the slats will be facing in an "up" position for ultimate sun control and privacy. This will be standard manufacturing unless otherwise specified. Quarter arches are available and will be priced the same as a half arch. Other shapes are available — please call for details. Assembly may be required at installation time.

Perfect Arches vs. Custom Arches:

A "Perfect Arch" is one where the radius of the arch is constant at all points. In other words, the "Perfect Arch" is when the height is <u>exactly</u> half of the width. A template is not required when ordering a "Perfect Arch." A "Custom Arch," which is made to your exact specifications, <u>does require</u> a template.

How To Order Custom Arches:

Using a translucent paper, draw the outline of the arch. Cut out the pattern you have drawn and insert it back into the window opening to verify it is correct. For inside mounts, we will deduct 1/4" for installation clearance. Please write your company name, account number, sidemark, room name, and material/color required, and mail to Mariak. Please mark on the template "top" and "bottom" and "right" and "left" for verification.



ustom Arc

Installation:

The arches are held in place by:

- a. Resting them on a sill and attaching them with screws
- b. Resting them on top of an existing blind and attaching to the blind's installation brackets
- c. Attaching them with an "L" bracket onto the existing window frame.

General Specifications:

Minimum arch width is 20". Maximum arch width is 84". "Perfect Arches" and "Custom Arches" are non-returnable.

Freight:

All arches will be shipped unassembled in cardboard boxes. A minimum amount of assembly is required at installation time. For fully assembled arches that need to be delivered via common carrier, there will be a \$1.00 per square foot charge to cover crating expenses.

Pricing:

Width	24"	36"	48"	60"	72"	84"
2" Horizontal Stationary "Perfect Arch"	124.00	145.00	188.00	252.00	338.00	461.00
2" Horizontal Custom Arch (template required)	166.00	188.00	231.00	295.00	381.00	503.00

Please allow 3 week lead-time for production.





575 West Manville Street, Rancho Dominguez, CA 90220

Customer Service Fax: (800) 459-6999 / International Fax: (310) 763-1749

PH: (800) 562-7425 / (310) 661-4400

Purchase Order

CUSTOM 1", 2" & 2 ½" Horizontal Blinds (Use Economy Line Stock Fauxwood Horizontal Blind order form for Ready-Made Cut-Downs)

				(0361	contring Line St			in Ready-Iviaue	cut-Downsj					
	Account #:		Company N	Name:			Contact:		Purchase	Order #:				-
	Ship To Address:						_ Phone:		Sidemark					-
	City:				State:	Zip:	Fax:		Date Requ	ired:				
	EMAIL:						_ Ship Via (circle one):	FedEX	Commo	n Carrier	Mar	iak Truck	Will	l Call
Line	Sidemark	Qty	Mount ¹	Width	Length	Slat Type ²	Color ³	Ladder Type ⁴	Tilt Type⁵	Tilt ⁶	Lift ⁷	Valance ⁸	Hold Downs	Spacer Block
1														
2														
3														
4														
5														
6														

Purchase Order Footnotes:

7

8

9

10

1. Mount:	(IM) - Inside Mount	5. Tilt Type:	(C) - Cord Tilt				
	(OM) - Outside Mount		(W) - Wand Tilt				
2. Slat Type:	(2"FX) - 2" Fauxwood (1"FX)-1" Fauxwood		(M-IR) - Motorized Tilt with Infra-Red Control				
	(2 ½"FX) - 2 ½" Fauxwood		(M-RTS) - Motorized Tilt with RTS Control				
	(2"BS) - 2" Basswood	6. Tilt Control:	(L) - Left Side Tilt (Standard)				
	(2 ½"BS) - 2 ½" Basswood		 (R) - Right Side Tilt (C) - Center Tilt (Required for blinds less than 11" in width) 				
	(2"PVC) - 2" PVC Curved						
	(2"AL) - 2" Aluminum	7. Lift Cord Control:	(R) - Right Side Lift Cord (Standard)				
3. Color:	Specify the color # and name.		(L) - Left Side Lift Cord				
4. Ladder Type:	(STD) - Standard Cord Ladder	8. Valance Type:	(RYL) - 3 ¼" Royal Valance (Available with Fauxwood & Basswood)				
	(RTL) - Routless Cord Ladder		(BAR) - 5 ½" Barrington Valance (Available with Fauxwood & Basswood)				
	(CLOTH) - Privacy 1 ½" Cloth Tape		(SNG) - Single Slat Valance (Available with PVC or Aluminum)				
	(2VNYL) - Vinyl Privacy Tape for 2" Aluminum in Eggshell or White Satin						



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575 West Manville Street, Rancho Dominguez, CA 90220

Customer Service Fax: (800) 459-6999 / International Fax: (310) 763-1749

PH: (800) 562-7425 / (310) 661-4400

Purchase Order

2" Economy Stock Fauxwood Horizontal Blinds

	Account #:		Company Name:			Contact:		Purchase Orde				
Ship To Address:						Phone:		Sidemark:				
	City:		State:	Zip:		Fax:			Date Required	l:		
	EMAIL:					Ship Via (circle one):	FedEX	Commor	Carrier	Mariak Truck		Will Call
Line	Sidemark	Qty	Stock Size ¹	Mount	Window Width ²	Net Length ³	Color ⁴	Valance Returns⁵		Stock Blind S	izes Availab	le
								Neturns	Size	Sq.Ft.	Size	
1									10" x 72"	5.00	45" x 48"	15.00
h									18" x 36"	4.50	45" x 60"	18.80
2									18" x 48"	6.00	45" x 72"	22.50
3									18" x 60"	7.50	45" x 84"	26.30
3									18" x 72"	9.00	45" x 96"	30.00
4									24" x 36"	6.00	48" x 36"	12.00
4									24" x 48"	8.00	48' x 48"	16.00
5									24" x 60"	10.00	48" x 60" 48" x 72"	20.00
5									24" x 72" 24" x 84"	12.00 14.00	48 x 72 48" x 84"	24.00 28.00
6									24 x 84 24" x 96"	15.00	48" x 84 48" x 96"	32.00
0									- 28" x 36"	7.00	48 x 90 54" x 36"	13.50
7									28" x 48"	9.30	54" x 48"	18.00
'									- 28" x 60"	11.70	54" x 60"	22.50
8									28" x 72"	14.00	54" x 72"	27.00
									- 28" x 84"	16.30	60" x 36"	15.00
9									28" x 96"	18.70	60" x 48"	20.00
										8.00	60" x 60"	25.00
10									32" x 48"	10.70	60" x 72"	30.00
									32" x 60"	13.30	66" x 36"	16.50
	Purchase Order Foot								32" x 72:	16.00	66" x 48"	22.00
	1. Stock Size:		ck size blind required from the	0	0		1 111 62.00 1		32" x 84"	18.70	66" x 60"	27.50
	2. Window Width: 3. Net Lenth:					net width is less than the stock blin ngth is less than the stock blind len			32" x 96"	21.30	66" x 72"	33.00
	4. Color:				herry Embossed, 155 Natural E	-	gtil, a \$5.00 surcharge will a	рріу.	36" x 36"	9.00	72" x 36"	18.00
			Realgrain (15% surcharge), 92			Linbossed)			36" x 48"	12.00	72" x 48"	24.00
	5. Valance Returns:		"Returns - Typically used for						36" x 60"	15.00	72'"x 60"	30.00
		(3-1/2") - 3-1/2	2" Returns - Typically used for	oustide mount inst	allations.				36" x 72"	18.00	72" x 72"	36.00
		(NO) - No Valar	nce Returns Required						36" x 84" 36" x 96"	21.00 24.00	84" x 36" 84" x 48"	21.00
				-					42" x 36"	24.00 10.50	84 x 48 84" x 60"	28.00
	2" Economy Stock Fauxwood	I Blind Specificat	tions:	Cut Down Guide					42 x 36 42" x 48"	10.50	84 x 60 84" x 72"	35.00 42.00
	 Cord Tilter Standard Controls 				lown in width is 4" own is width is %"				42 x 48 42" x 60"	14.00	96" x 72	42.00 24.00
	 Standard Controls 3 ¼" Royal Vlance with clip- 	on returns				n width, the blind will be trimmed	on 1 side only		42 x 00 42" x 72"	21.00	96" x 48"	32.00
	- 5 /4 NOYAI VIAILE WILLICIP	onreturns				he blind will be trimmed on both s			42" x 84"	24.50	96" x 60"	40.00
	Cut Down Surcharges:					y attempt to cut evenly from each			42" x 96"	28.00	96" x 72"	48.00
	- Cut Down in Width = \$2.00	per blind							45" x 36"	11.30`	50 X72	-0.00
	- Shortening the Length = \$3.	•		1						11.00		



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575 West Manville Street Rancho Dominguez, CA 90220 (800) 562-7425 www.mariak.com